

Work Order ID 112637

Monday, February 03, 2014 11:26:58 AM

112637

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Item ID: PB67-43001-247 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Inner Tube
Start Date: 2/3/2014 Start Qty: 1.00 ***1*** Cust Item ID:
Required Date: 2/3/2014 Req'd Qty: 1.00 ***1*** Customer:
Reference:

Approvals: Process Plan: MF Date: 14-2-3 Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
B67-43001	C

100		0.00							
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100 Small Fab
Memo PULL FROMS STOCK PB67-43001-259 X 1 B44979
REWORK TO PB67-43001-247
see ref: #111107

110	QC5- Inspect part completeness to step on W/O	0.00							
-----	---	------	--	--	--	--	--	--	--

110 QC
Memo
Quality Control
① 14-02-04
DAS 9 9-89

140	Identify as per dwg & Stock Location: <u>WA.003</u>	0.00							
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140 Packaging
Memo
Packaging
14-02-04

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Item ID: PB67-43001-247

Accept

N900040100Setup Start ***NS1***

Revision ID:

Item Name: Inner Tube

Stop ***NS2***

Start Date: 2/3/2014 Start Qty: 1.00

1

Cust Item ID:

Required Date: 2/3/2014 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

150

QC21- Final Inspection - Work Order Release

0.00

150

QC

Memo

0.00

Quality Control

MLD 14-02-05

H 14-02-05

Picklist Print

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Work Order ID: 112637

Parent Item: PB67-43001-247

Start Date: 2/3/2014

Required Date: 2/3/2014

Parent Item Name: Inner Tube

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A 08-06-26 new issue DD verified by:ec

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
PB67-43001-259 Inner Tube		Manufactured	No				Each	1.0000		1			

Location

Loc Qty

Loc Code

Mezz2

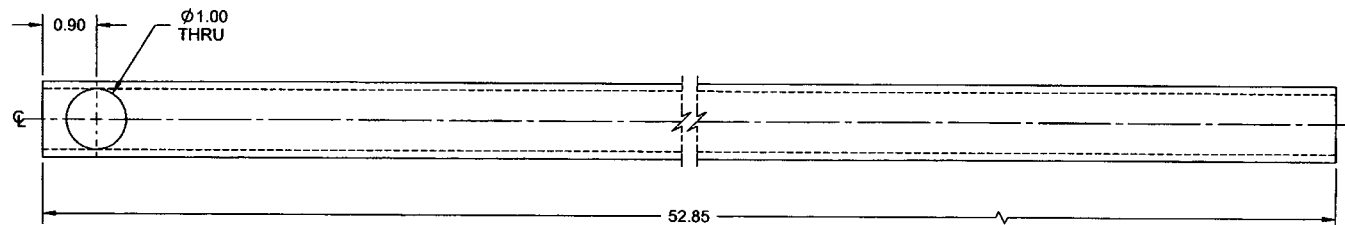
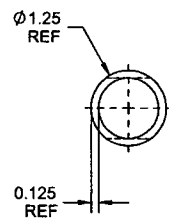
1

99969

1

1 X 494 979
MF 14-2-03

112637.



B67-43001-247 INNER TUBE

RELEASED
2009-09-26
MB

NOTES:

- 1) MATERIAL: 6061-T6 OR 6061-T62 ALUMINUM TUBING
PER WW-T-700/6 OR AMS4080 OR AMS 4082 OR
AMS-QQ-A-200/8 OR AMS-QQ-A-225/8
REF. DART SPEC. M6061T6T1.250W.125
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 2.26 lbs

C	REDRAWN PREMIER AVIATION DRAWING IAW DART QSI 018 AND QSI 043. FOR PREVIOUS REVISIONS, REFER TO SHEET 23 OF PREMIER AVIATION DRAWING No. B67-43001. REASON: SEE PAR#09-011.		MB	09.02.27
REV.	DESCRIPTION		BY	DATE
DESIGN	RW	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
DRAWN				
CHECKED	ASS	DRAWING NO.	REV. C	
MFG. APPR.		B67-43001-247	SHEET 1 OF 1	
APPROVED	3/10	TITLE	SCALE	
DE APPR.	N/A	INNER TUBE	NTS	
DATE	09.02.27			
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